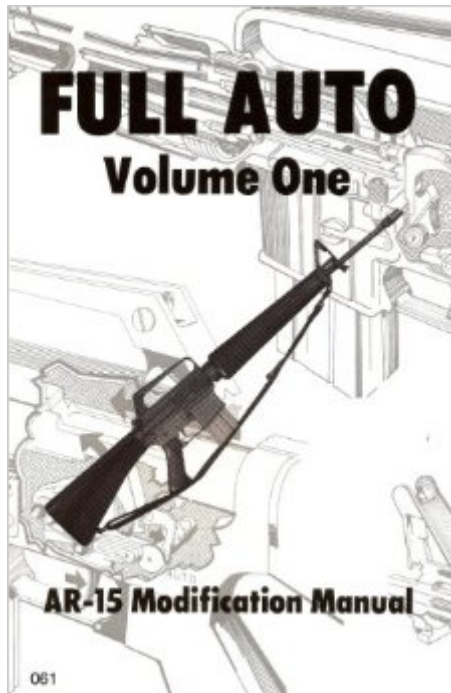


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The purpose of this small book is to clarify and explain the procedure and parts needed to convert a semi-automatic ar-15 assault rifle to be a selectable, full automatic weapon. Needless to say the actual conversion would be in violation of federal and various state and municipal laws and the reader is so warned.

Book Information

Series: The Combat bookshelf

Paperback: 40 pages

Publisher: Desert Publications (March 1, 2013)

Language: English

ISBN-10: 0879470615

ISBN-13: 978-0879470616

Product Dimensions: 4.3 x 0.1 x 8.5 inches

Shipping Weight: 3.2 ounces (View shipping rates and policies)

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